



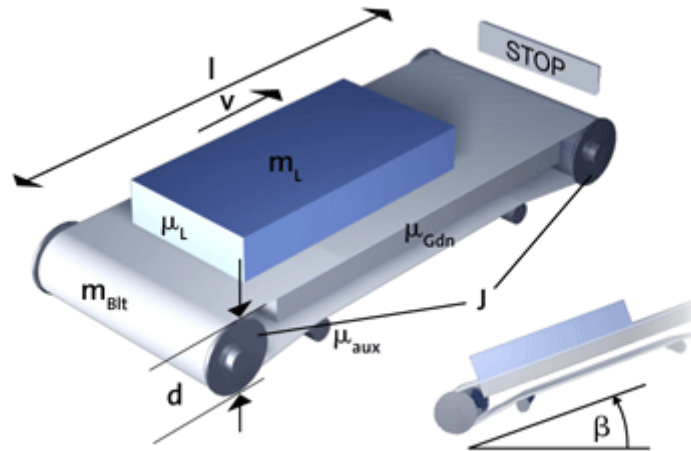
1. Check list for drive dimensioning:

Editor:	*
Region/department:	
Telephone:	
Fax:	
E-mail:	
Customer:	
Customer number:	*
Contacts:	
Department:	
Telephone:	
Fax:	
E-mail:	
Street/house number or PO box:	
Country, postcode, town/city:	
Project:	
Project no.:	
Drive axis:	*
Notes:	

*) required data

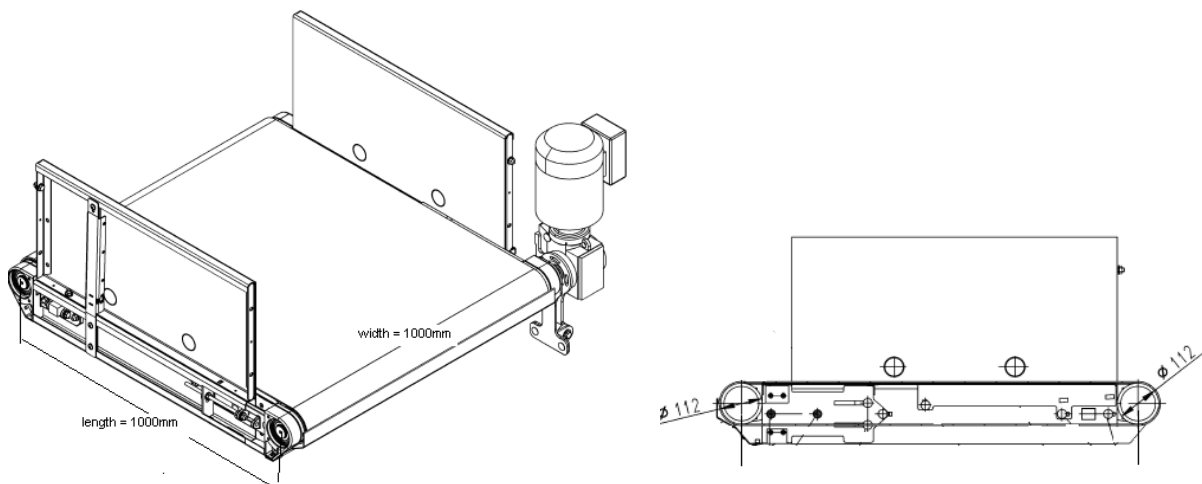


2. Application data:



2.1 Physical data:			
Diameter drive roll:	d	112	mm
Belt mass:	m_{Blt}	7,5	kg
Mass of supporting rollers:	m_{aux}	-	kg
Moment of inertia of rollers:	J_{sum}	0,12	kgm^2
Additional force:	F_{add}	-	N
Angle of tilt:	β	0	$^\circ$
Coefficient of friction belt/supporting rollers:	μ_{Gdn}	-	
Coefficient of friction belt/bearing:	μ_{Gdn}	0,3	
Mass of payload:	m_L	65	kg
Velocity:			Speed profile: Start/stop operated belt conveyor with 60 cycles per minute. Infeed per cycle = 54inch Speed profile with three segments of identical length for acceleration, dwell and deceleration. Infeed within 0.95s + standstill time 0.05s

If necessary, draw a freehand sketch containing further specific data.



Drive roller and idler pulley both with diameter 112mm.
No supporting rollers due to short belt length.



3. Motion

You can choose between operating modes S1, S2, S3, S6 or S8. To define the motion profile in operating mode S8, enter the data in a table or sketch the profile on a separate sheet.

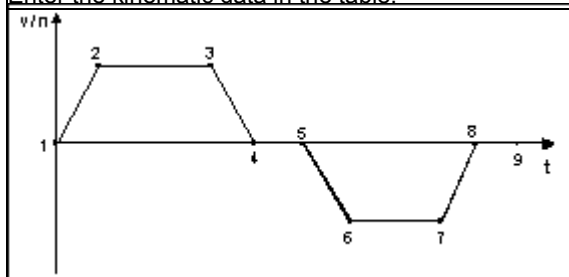
3.1 Operating mode

Select the operating mode and operating time

S1 Continuous operation	S2 Short-time operation		S3 Intermittent operation		S6 Intermittent load	
	ED [min]		ED [%]		ED [%]	
<input type="checkbox"/>	10	<input type="checkbox"/>	15	<input type="checkbox"/>	15	<input type="checkbox"/>
	30	<input type="checkbox"/>	25	<input type="checkbox"/>	25	<input type="checkbox"/>
	60	<input type="checkbox"/>	40	<input type="checkbox"/>	40	<input type="checkbox"/>
	90	<input type="checkbox"/>	60	<input type="checkbox"/>	60	<input type="checkbox"/>

3.2 Define the motion profile in tabular format

Enter the kinematic data in the table.



see above, chapter 2.1

Note: The relative time period is the time between the current and last point in time. Ideally, you should enter the motion profile graphically.

Time-value	Absolute time t2 [s]	Relative time period (dt) [s]	Velocity v [m/s]	Mass of payload m1 [kg]	Additional force F _{add} [N]
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					

Does dimensioning need to take account of a holding brake being activated during the standstill phases? This reduces the load on the components.

Yes / No / Lenze recommendation

As a result of the controller inhibit that applies during standstill phases when the motor does not need to provide any torque, the motor and inverter do not experience a temperature rise. The load on the components is reduced.

Yes / No / Lenze recommendation



3.3 Graphically define motion profile

Describe and sketch the kinematic requirements of the application (path-time diagram, etc.).



4. Supply network

Feed	* <input checked="" type="checkbox"/> Decentralised supply <input type="checkbox"/> Central supply (DC-bus operation)
Mains voltage	* Rated voltage U_N [V] _____400V_____ +/-[%] _____
Number of phases	* <input type="checkbox"/> 1 <input checked="" type="checkbox"/> 3
Supply frequency	* <input checked="" type="checkbox"/> 50 Hz <input type="checkbox"/> 60 Hz <input type="checkbox"/> DC
Power system	* <input checked="" type="checkbox"/> TT/TN system <input type="checkbox"/> IT system <input type="checkbox"/> Earthed outer conductor

5. Ambient conditions

Ambient temperature of the motor or geared motor $\vartheta_{opr,M}$	* From/to _____
Max. ambient temperature, inverter ϑ_{opr}	* From/to _____
Site altitude h	* Required entry with site altitudes from 1000 m / 3280 ft _____
Special ambient conditions	

6. Miscellaneous

Positioning accuracy	
Radio interference level	
Special features	
Other information	



System integration

7. Mechanical integration

7.1 Motor

Motor type	* <ul style="list-style-type: none"> <input type="checkbox"/> Lenze recommendation <input type="checkbox"/> Standard asynchronous motor <input checked="" type="checkbox"/> Three-phase AC motor IE3 high efficiency <input type="checkbox"/> Three-phase AC motor FI-optimised <input type="checkbox"/> Asynchronous servo motor <input type="checkbox"/> Synchronous servo motor <input type="checkbox"/> Motor from another manufacturer
Data relating to a motor from another manufacturer	Manufacturer _____ Type _____ Rated power P_N [kW] _____ M_N [Nm] _____ n_2 [1/min] _____ Other information _____
Load on shaft (see appendix)	* <ul style="list-style-type: none"> Radial forces _____ Axial forces _____
Dimensions	
Other information	

7.2 Gearbox, ratio

Gearbox type	* <ul style="list-style-type: none"> <input type="checkbox"/> Lenze recommendation <input checked="" type="checkbox"/> Geared motor <input type="checkbox"/> Belt or chain <input type="checkbox"/> Geared motor with belt or chain <input type="checkbox"/> Direct drive
Lenze gearbox	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
Type	* <ul style="list-style-type: none"> <input checked="" type="checkbox"/> Right-angle gearbox <input type="checkbox"/> Axial gearbox
Output end	* <ul style="list-style-type: none"> <input type="checkbox"/> Solid shaft <input type="checkbox"/> Hollow shaft <input type="checkbox"/> Hollow shaft with shrink disc <input type="checkbox"/> _____
Operation (entry only required when selecting the operating mode as described in Chapter 3.1)	* <ul style="list-style-type: none"> <input type="checkbox"/> Steady <input type="checkbox"/> Uneven <input type="checkbox"/> No shocks <input type="checkbox"/> Slight shocks <input type="checkbox"/> Heavy shocks <input type="checkbox"/> Alternating loads
Type of load	* <ul style="list-style-type: none"> Switching operations per h _____
Operating hours per day	* <ul style="list-style-type: none"> <input type="checkbox"/> 8 h <input type="checkbox"/> 16 h



Belt conveyor for unit loads

7 - 8

	x 24 h
Data relating to a gearbox from another manufacturer	Manufacturer _____ Type _____ Ratio _____ J [kgcm ²] _____ Permissible output torque M _____ Other information _____
Driving belt/chain	Type _____ i (area) _____ n ₂ [1/min] _____ J [kgcm ²] _____
Motor clutch type	<input type="checkbox"/> Elastic <input type="checkbox"/> Rigid <input type="checkbox"/> _____
Load on shaft (see appendix)	* Radial forces _____ Axial forces _____
Comments	
Other information	

7.3 Mechanical brake

Motor with brake	* <input type="checkbox"/> Lenze recommendation <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Other
Brake design	* <input type="checkbox"/> Holding brake <input type="checkbox"/> Holding brake with safety function <input type="checkbox"/> Service brake
Type of current	* <input type="checkbox"/> AC <input type="checkbox"/> DC
Supply voltage	* Rated voltage U _N [V] _____
Safety factor k_s	
Other information	



8. Electrical integration

8.1 Inverter

Drive with inverter	<input type="checkbox"/> Lenze recommendation <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
Inverter type	<input type="checkbox"/> Servo inverter, standard mounting <input checked="" type="checkbox"/> Frequency inverter, standard mounting <input type="checkbox"/> Inverter on motor <input type="checkbox"/> Motor starter
Safety function	<input checked="" type="checkbox"/> None <input type="checkbox"/> Safe torque off <input type="checkbox"/> _____
Switching frequency	* <input checked="" type="checkbox"/> Lenze recommendation <input type="checkbox"/> Up to 8 kHz <input type="checkbox"/> 16 kHz constant
Other information	

Dissipation of the regenerative power

Dissipation of the regenerative power	* <input type="checkbox"/> Lenze recommendation <input type="checkbox"/> Power recovery <input checked="" type="checkbox"/> Brake resistor <input type="checkbox"/> DC-bus connection
Other information	

Feedback

Motor with feedback for drive control	* <input type="checkbox"/> Lenze recommendation <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
Encoder type	
Pulse rate/frequency	
Other information	